









LOCATION Santa Ynez, CA

SIZE 15,000 sf

WALL SYSTEM DM40 Double Mesa Slate Gray

ROOF SYSTEM HR3 High Rib Slate Gray

BUILDING END-USE Winery Brave and Maiden Estates wanted to provide an exclusive, one-of-a-kind experience for wine aficionados like themselves and needed to expand their estate to include a new guest, production, and fermentation facility. Starting with two PEMBs from CBC Steel Buildings, they developed their vision of what is now their 15,000 sf winery. The first building houses their exclusive events with tasting rooms, restrooms, and a commercial kitchen. The second building serves as their production facility including a fermentation room, office, apartment, and tank/production area. Two buildings in one, the production facility and upstairs 38'x 38' apartment mezzanine are located in a 38' x 120' gable symmetrical building with a 20'x 22.5' lean-to attached for barrel storage and a separate cold storage area. Outdoor landscaping, a crush pad, and vineyard caretaker residence were added to finish off the estate.

The roofs feature HR3 24ga slate gray exterior panels and 26ga white interior panels, with 4" Double Mesa DM40-Deep Rib 26ga walls, for added energy efficiency. The two gable buildings include a canopy to allow covered protection from the elements as they transport product between the event and production buildings through the dual leaf 12' x 14' overhanging sliding doors.